# HYDRAULIC FILTRATION PRODUCTS

**SUCTION FILTERS** 



PASSION TO PERFORM





## A WORLDWIDE LEADER IN THE FIELD OF HYDRAULIC FILTRATION EQUIPMENT.

Our company started life in 1964, when Bruno Pasotto decided to attempt to cater for the requests of a market still to be fully explored, with the study, design, development, production and marketing of a vast range of filters for hydraulic equipment, capable of satisfying the needs of manufacturers in all sectors. The quality of our products, our extreme competitiveness compared with major international producers and our constant activities of research, design and development has made us a worldwide leader in the field of hydraulic circuit filtering. Present for over 50 years in the market, we have played a truly decisive role in defining our sector, and by now we are a group capable of controlling our entire chain of production, monitoring all manufacturing processes to guarantee superior quality standards and to provide concrete solutions for the rapidly evolving needs of customers and the market.





### **WORLDWIDE PRESENCE**

Our foreign Branches enable us to offer a diversified range of products that allow us to successfully face the aggressive challenge of international competition, and also to maintain a stable presence at a local level.

The Group boasts **8** business branches



### **TECHNOLOGY**

Our constant quest for excellence in quality and technological innovation allows us to offer only the best solutions and services for applications in many fields, including general industry, test rigs, lubrication, heavy engineering, renewable energies, naval engineering, offshore engineering, aviation systems, emerging technologies and mobile plant (i.e. tractors, excavators, concrete pumps, platforms).





### AND PRODUCTION

Our high level of technological expertise means we can rely entirely on our own resources, without resorting to external providers. This in turn enables us to satisfy a growing number of customer requests, also exploiting our constantly updated range of machines and equipment, featuring fully-automated workstations capable of 24-hour production.

















#### SUCTION **FILTERS**

Flow rates up to 875 l/min

#### Mounting:

- Tank immersed
- In-Line
- In tank with shut off valve
- In tank with flooded suction

#### **RETURN FILTERS**

Flow rates up to 3000 l/min

Pressure

up to 20 bar

- Mounting: - In-Line
- Tank top
- In single
- and duplex designs

#### **RETURN /** SUCTION **FILTERS**

Flow rates up to 300 l/min

Pressure up to 80 bar

Mounting:

- In-Line
- Tank top

#### SPIN-ON **FILTERS**

Flow rates up to 365 l/min

Pressure up to 35 bar

Mounting:

- In-Line
- Tank top

#### **LOW & MEDIUM** PRESSURE **FILTERS**

Flow rates up to 3000 I/min

Pressure up to 80 bar

Mounting:

- In-Line
- Parallel manifold version
- In single and duplex designs

#### HIGH PRESSURE **FILTERS**

Flow rates up to 750 l/min

Pressure from 110 bar up to 560 bar

Mounting:

- In-Line
- Manifold
- In single
- and duplex designs



### **PRODUCT RANGE**

MP Filtri can offer a vast and articulated range of products for the global market, suitable for all industrial sectors using hydraulic equipment.

This includes filters (suction, return, return/suction, spin-on, pressure, stainless steel pressure) and structural components (motor/pump bell-housings, transmission couplings, damping rings, foot brackets, aluminium tanks, cleaning covers).

We can provide all the skills and solutions required by the modern hydraulics industry to monitor contamination levels and other fluid conditions.

Mobile filtration units and a full range of accessories allow us to supply everything necessary for a complete service in the hydraulic circuits.



#### STAINLESS STEEL HIGH PRESSURE FILTERS

Flow rates up to 125 I/min Pressure from 320 bar up to 1000 bar

#### Mounting:

- In-Line
- Manifold
- In single and duplex designs



## CONTAMINATION MONITORING PRODUCTS

- Online, in-line particle counters
- Off-line bottle sampling products
- Fully calibrated using relevant ISO standards
- A wide range of variants to support fluid types and communication protocols

#### MOBILE FILTRATION UNITS

Flow rates from 15 I/min up to 200 I/min

## POWER TRANSMISSION PRODUCTS

- Aluminium bell-housings for motors from 0.12 kW to 400 kW
- Couplings in Aluminium
  Cast Iron Steel
- Damping rings
- Foot bracket
- Aluminium tanks
- Cleaning covers

### TANK N ACCESSORIES

- Oil filler and air breather plugs
- Optical and electrical level gauges
- Pressure gauge valve selectors
- Pipe fixing brackets
- Pressure gauges

## HYDRAULIC FILTRATION PRODUCTS

1)	page INTRODUCTION
1	COMPANY
6	PRODUCT RANGE
11	CONTAMINATION MANAGEMENT
22	FILTER SIZING
24	CORRECTIVE EACTOR

up to Q<sub>max</sub>

28	age	SUCTION FILTERS	l/min	gpm
31	STR & MPA - MPM	Submerged suction filter, with bypass or magnetic column	875	231
39	SF2 250 - 350	Semi-submerged positive head suction filter, low flow rate	160	42
47	SF2 500	Semi-submerged positive head suction filter, high flow rate	800	211
57	CLOGGING INDICATORS			

			up t	o P <sub>max</sub>	up to	Q <sub>max</sub>
(60 k	page	RETURN FILTERS	bar	psi	l/min	gpm
63	MPFX	Tank top semi-immersed filter, standard filter element disassembly	8	116	750	198
91	MPLX	Tank top semi-immersed filter, standard filter element disassembly	10	145	1800	476
99	MPTX	Tank top semi-immersed filter, easy filter element disassembly	8	116	300	79
117	MFBX	Bowl assembly	8	116	500	132
125	MPF	Tank top semi-immersed filter, standard filter element disassembly	8	116	750	198
153	MPT	Tank top semi-immersed filter, easy filter element disassembly	8	116	300	79
171	MFB	Bowl assembly	8	116	500	132
179	MPH	Tank top semi-immersed filter, standard filter element disassembly	10	145	3000	793
203	MPI	Tank top semi-immersed filter, standard filter element disassembly	10	145	3000	793
215	FRI	Tank top semi-immersed filter, easy filter element disassembly, it can be used also as in-line filter	20	290	1500	396
231	RF2	Semi-immersed under-head filter, easy filter element disassembly	20	290	350	92
238	CLOGGING INDICATORS		·		•	
248	ACCESSORIES					

			up 1	O P <sub>max</sub>	up to	<b>Q</b> <sub>max</sub>
250 F	page	RETURN / SUCTION FILTERS	bar	psi	l/min	gpm
253	MRSX	Unique TANK TOP filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	10	145	300	79
265	LMP 124 MULTIPORT	Unique IN-LINE filter for mobile machinery, with combined filtration on return and suction to the inlet at the hydrostatic transmissions in closed circuit	80	1160	200	53
273	CLOGGING INDICATORS					

			up 1	to P <sub>max</sub>	up to	<b>Q</b> <sub>max</sub>
286	age	SPIN-ON FILTERS	bar	psi	l/min	gpm
289	MPS	Low pressure filter, available with single cartridge (CS) for in-line or flange mounting or with two cartridge on the same axis on the opposite sides	12	174	365	96
305	MSH	In-line low and medium pressure filter available with single cartridge (CH)	35	508	195	52
311	CLOGGING INDICATORS					







			up 1	to P <sub>max</sub>	up to	Q <sub>max</sub>
322 page		LOW & MEDIUM PRESSURE FILTERS	bar	psi	I/min	gpm
325	LMP 110 - 120 - 123 MULTIPORT	In-line filter with Multiport design for multiple choice connection	80	1160	200	53
341	LMP 210 - 211	In-line low & medium pressure filter, low flow rate	60	870	330	87
351	LMP 400 - 401 & 430 - 431	In-line low & medium pressure filter, high flow rate	60	870	740	195
363	LMP 950 - 951	In-line filter, available with 2 and up to 6 different heads	30	435	2400	634
371	LMP 952 - 953 - 954	In-line low pressure filter specifically designed to be mounted in series	25	363	3000	793
383	LMD 211	In-line duplex medium pressure filter	60	870	330	87
391	LMD 400 - 401 & 431	In-line duplex low pressure filter	16	232	590	156
407	LMD 951	In-line duplex filter, available with 2 up to 6 different heads	16	232	1200	317
415		Filter elements designed according to DIN 24550				
417	LDP - LDD	In-line and duplex medium pressure filter	60	870	330	87
427	LMP 900 - 901	In-line low pressure filter	30	435	2000	528
435	LMP 902 - 903	In-line filter specifically designed to be mounted in series	20	290	3000	793
444	CLOGGING INDICATORS					
450	ACCESSORIES					

			up t	o P <sub>max</sub>	up to	Q <sub>max</sub>
452 F	page	HIGH PRESSURE FILTERS	bar	psi	I/min	gpm
455	FMP 039	Filter high pressure, low flow rate applications	110	1595	80	21
463	FMP	Filter high pressure, high flow rate applications	320	4641	475	125
475	FHP	Typical high pressure filter for mobile applications, high flow rate	420	6092	750	198
493	FMM	Typical high pressure filter for mobile applications, low flow rate	420	6092	250	66
503	FHA 051	Filter optimized for use in high pressure operating systems, low flow rate	560	8122	140	37
511	FHM	High pressure filter with intermediate manifold construction	320	4641	450	119
529	FHB	High pressure for block mounting	320	4641	485	128
543	FHF 325	In-line manifold top mounting	350	5076	500	132
553	FHD	In-line duplex high pressure filter	350	5076	345	91
566	CLOGGING INDICATORS					

			up 1	up to P <sub>max</sub>		<b>Q</b> <sub>max</sub>
(574) r	page	STAINLESS STEEL HIGH PRESSURE FILTERS	bar	psi	l/min	gpm
577	FZP	In-line pressure filter with threaded mount	420	6092	150	40
587	FZH	In-line pressure filter with threaded mount for higher pressure	700	10153	50	13
597	FZX	In-line pressure filter with threaded mount up to 1000 bar	1000	14504	10	3
605	FZM	Manifold top mounting	320	4641	70	18
613	FZB	Manifold side mounting	320	4641	75	20
621	FZD	Duplex pressure filter for continuous operation requirements	350	5076	90	24
631	CLOGGING INDICATORS					

636 p	page	CLOGGING INDICATORS	
639	QUICK REFERENCE GUIDE		



## THE CORRECT FILTER SIZING HAVE TO BE BASED ON THE TOTAL PRESSURE DROP DEPENDING BY THE APPLICATION.

THE MAXIMUM TOTAL PRESSURE DROP ALLOWED BY A NEW AND CLEAN SUCTION FILTER HAVE TO BE IN THE RANGE  $0.08 \div 0.10$  bar.

The pressure drop calculation is performed by adding together the value of the housing with the value of the filter element. The pressure drop  $\Delta pc$  of the housing is proportional to the fluid density (kg/dm³); all the graphs in the catalogue are referred to mineral oil with density of 0.86 kg/dm³.

The filter element pressure drop  $\Delta pe$  is proportional to its viscosity (mm<sup>2</sup>/s), the corrective factor Y have to be used in case of an oil viscosity different than 30 mm<sup>2</sup>/s (cSt).

#### Sizing data for single filter element, head at top

 $\Delta pc$  = Filter housing pressure drop [bar]

 $\Delta pe$  = Filter element pressure drop [bar]

**Y** = Corrective factor Y (see correspondent table), depending on the filter type, on the filter element size, on the filter element length and on the filter media

 $\mathbf{Q} = \text{flow rate (I/min)}$ 

V1 reference oil viscosity = 30 mm<sup>2</sup>/s (cSt)

**V2** = operating oil viscosity in mm<sup>2</sup>/s (cSt)

Filter element pressure drop calculation with an oil viscosity different than 30 mm<sup>2</sup>/s (cSt)

 $\Delta pe = Y : 1000 \times Q \times (V2:V1)$  $\Delta p \text{ Tot.} = \Delta pc + \Delta pe$ 

**Verification formula** 

 $\Delta p$  Tot.  $\leq \Delta p$  max allowed

## Maximum total pressure drop ( $\Delta p$ max) allowed by a new and clean filter

Application	Range (bar)
Suction filters	$0.08 \div 0.10$
Return filters	$0.4 \div 0.6$
Return - Suction filters*	0.8 ÷ 1.0
	0.4 ÷ 0.6 return lines
	0.3 ÷ 0.5 lubrication lines
Low & Medium Pressure filters	$0.3 \div 0.4$ off-line in power systems
	$0.1 \div 0.3$ off-line in test benches
	0.4 ÷ 0.6 over-boost
High Pressure filters	0.8 ÷ 1.5
Stainless Steel filters	0.8 ÷ 1.5

<sup>\*</sup> The suction flow rate should not exceed 30% of the return flow rate

#### **Generic filter calculation example**

Application data:

Suction filter with shut-off valve

Flow rate Q = 90 I/min

Viscosity  $V2 = 46 \text{ mm}^2/\text{s}$  (cSt)

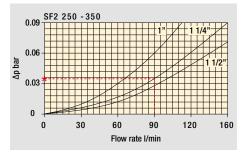
Oil density =  $0.86 \text{ kg/dm}^3$ 

Required filtration efficiency =  $25 \mu m$  with resin impregnated paper

With bypass valve and G 1 1/4" inlet connection

#### Calculation:

**Δpc = 0.036 bar** (see graphic below)



Filter housings Δp pressure drop. The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

 $\Delta pe = (0.20:1000) \times 90 \times (46:30) = 0.03 \text{ bar}$ 

Filter element		<b>Nominal filtration</b> N Series								
Туре	P10	P25	M25	M60	M90	M250				
SF 250	0.65	0.20	0.10	0.08	0.05	0.03				

 $\Delta p \text{ Tot.} = 0.036 + 0.03 = 0.066 \text{ bar}$ 

The selection is correct because the total pressure drop value is inside the admissible range for suction filters.

In case the allowed max total pressure drop is not verified, it is necessary to repeat the calculation changing the filter length/size.

Corrective factor Y to be used for the filter element pressure drop calculation. The values depend to the filter size and length and to the filter media. Reference oil viscosity  $30 \text{ mm}^2/\text{s}$ 

#### **Suction filters**

Filter element		<b>Nominal filtration</b> N Series									
Туре	P10	P25	M25	M60	M90	M250					
SF 250	0.65	0.20	0.10	0.08	0.05	0.03					
SF 503	_	-	0.17	0.11	0.11	0.11					
SF 504	_	_	0.11	0.08	0.08	0.08					
SF 505	_	-	0.23	0.18	0.18	0.18					
SF 510	_	_	0.18	0.14	0.14	0.14					
SF 535	-	-	0.08	0.05	0.05	0.05					
SF 540	_	_	0.05	0.04	0.04	0.04					

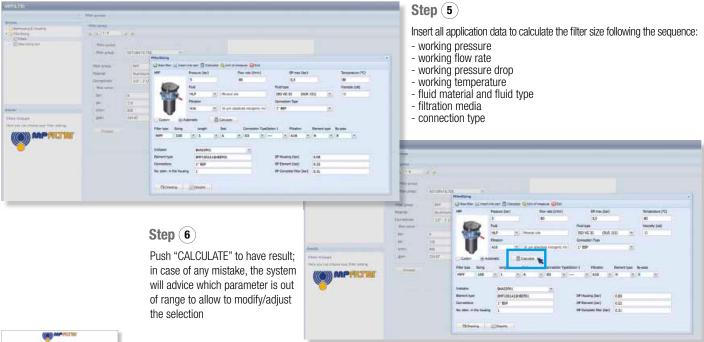
## TYPICAL FILTER SIZING Selection Software





Step 3 Choose filter type (MPF, MPT, etc.) in function of the max working pressure and the max flow rate







26

Step 7

Download PDF

Datasheet "Report.aspx" pushing the button "Drawing"



Suction filters are used as safety filters to protect pumps from gross contamination which can cause them to grip.

They are available in 2 styles:

- Suction Strainer (STR, MPA, MPM)
- SF2 external filters, for mounting semi-immersed under the oil level

SF2 semi-immersed filters, which shut-off oil flow while the filter element is being replaced, replace the butterfly valves usually used for servicing hydraulic pumps.



For the proper corrective factor Y click here.



# Suction filters



STR & MPA - MPM	page 31
SF2 250 - 350	39
SF2 500	47
INDICATORS	57



## STR & MPA - MPM series

Flow rate up to 875 I/min



## TR & MPA-MPM general information

#### Description

#### Flow rate up to 875 I/min

STR is a range of suction strainers for protection of the downstream pump against the coarse contamination.

They are placed below the oil level directly connected to the suction line of the pump.

#### **Available features:**

- Female threaded connections up to 3", for a maximum flow rate of 875 I/min
- Bypass valve, to relieve excessive pressure drop across the filter media

#### **Common application:**

- Mobile machines (Construction and Agriculture machines)
- Industrial equipment

#### MPA - MPM

MPA and MPM are ranges of suction strainers for protection of the downstream pump against the coarse contamination.

They are placed below the minimum oil level, directly connected to the suction line of the pump.

The robust design allows the use of these filters in any heavy duty application.

#### **Available features:**

- Female threaded connections up to 3", for a maximum flow rate of 875 I/min
- Magnetic column (MPM), to hold the ferrous particles

#### **Common application:**

Industrial equipment

#### Technical data

#### **STR** materials

- 1 Connection: Polyamide, GF reinforced
- 2 Core tube: Tinned Steel
- 3 Wire mesh
- 4 End cap: Polyamide, GF reinforced
- 5 Bypass valve: Polyamide, GF reinforced Steel

#### MPA - MPM materials

- 1 Connection: Aluminium
- 2 Magnetic column
- 3 Tie rod: Galvanized Steel
- 4 End cap: Galvanized Steel
- 5 Core tube: Galvanized Steel
- 6 Filter media: Wire mesh
- 7 Bottom: Galvanized Steel
- 8 Washer: Galvanized Steel
- 9 Self-locking nut: Galvanized Steel Nylon

#### **Bypass valve**

Opening pressure 30 kPa (0.3 bar)

#### **Elements**

Fluid flow through the filter element from OUT to IN.



From -25 °C to +110 °C



#### Weights [kg]

Filter series	
STR	see page 35
MPA - MPM	see nage 37



STR Without bypass

32



**STR** With bypass



**MPA** Without magnetic column



**MPM** With magnetic column



## GENERAL INFORMATION STR & MPA-MPM

#### FILTER ASSEMBLY SIZING Flow rates [I/min]

Filter series	Thread I/min
	3/8" 19
	1/2" 28
	3/4" 67
	1" 126
CTD O MDA MDM	1 1/4" 167
STR & MPA - MPM	1 1/2" 258
	2" 480
	2 1/2" 854
	2" 480
	3" 995

#### Maximum flow rate for a complete suction filter with a pressure drop $\Delta p = 0.08$ bar.

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

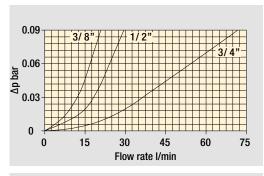
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

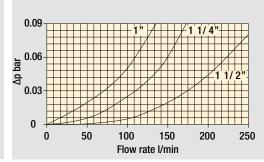
#### Hydraulic symbols

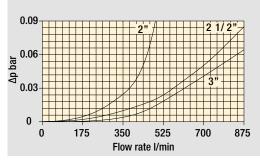
Filter series	Style S	Style B
STR	•	•
MPA - MPM	•	
	OUT T IN	OUT TO THE PROPERTY OF THE PRO

## Pressure drop

Filters pressure drop  $\Delta p$  in function of connection type







The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. ∆p varies proportionally with density.



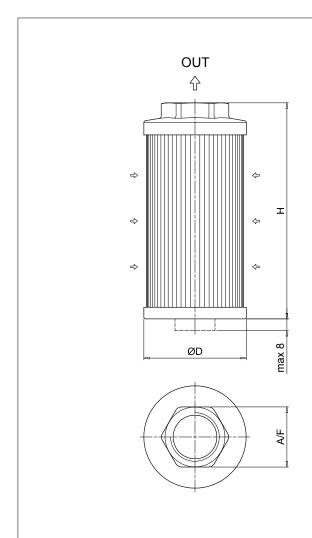
### Designation & Ordering code

Configuration example 1: STR045									COMPI	ETE FIL	TER							
Configuration example 2: STR100   4   S   G2   M250   POT	Fler	nent sei	ries and s	ize							Configuration example 1:	STR045	1		В	G1	M60	P01
STR050 STR065 STR070 STR066 STR070 STR100 STR140 STR140 STR150     3/8" 3/8" 1/2" 1/2" 11/2" 11/2" 11/2" 2" 2 1/2" 2 1/2" 2 1/2" 2 1/2" 2 1/2" 3/4" 3/4" 2" 11/4" 2" 2 1/2" 2 1/2" 3/4" 3/4" 2" 11/4" 2" 2 1/2" 3/4" 3/4" 2" 11/4" 2" 2 1/2" 3/4" 3/4" 2" 11/4" 2" 3/4" 3/4" 2" 11/4" 2" 3/4" 3/4" 2" 11/4" 2" 3/4" 3/4" 2" 11/4" 2" 3/4" 3/4" 2" 11/2" 11/2" 2" 3" 4 1" 1" 2" 2" 2" 2 1/2" - 5 11/2" 11/2" 2" 3" - 6 11/2" 2" 2" 3" - 11/2" 2" 3" - 6 11/2" 2" 2" 3" 3" - 1/2" 2" 2" 3" 3" 3 - 1/2" 2" 3" 3" 3 - 1/2" 3 - 1/2" 3 - 3/4" 3/4" 3/4" 3/4" 3/4" 3/4" 3/4" 3/4"			nes ana s	120									4	Π'n				
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STR070 STR086 STR100 STR140 STR150  STR055   STR060   STR065   STR070   STR066   STR100   STR140   STR150    1 3/8" 3/8" 1/2" 1/2" 1 1/2" 1 1/4" 2" 2 1/2" 2  2 1/2" 1/2" 3/4" 3/4" 2" 1 1/4" 1 1/2" 2" 2 1/2" 3" 4  4 1" 1" 2" 2" 2" 2 1/2" 1/2" 1 1/2" 1 1/2" 1 1/2" 2" 6  5 1/2" 2" - 3" - 3" - 1/2" 1/2" 3" - 6  6 1/2" 2" - 3" - 3" - 1/2" 2" 2 1/2" 3" 1/2" 1/2" 3" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2" 1/2																		
STR100 STR1140 STR150  Connection type    Str045   Str050   Str055   Str070   Str085   Str070   Str140   Str150     3/8"   3/8"   1/2"   1/2"   11/4"   11/2"   2"     2   1/2"   1/2"   3/4"   3/4"   2"   11/4"   11/2"   2"     3   -   3/4"   3/4"   1/2"   11/2"   3"     4   -   1"   1"   2"   2"   2   2   2   2   2"     5   -   -   1   1/2"   2"   -   3"   -     6   -   -   1/2"   2"   -   3"   -      Valves   S   Without bypass     B   With bypass 0.3 bar      Thread type     G1   Thread GAS     G2   Thread NPT     Thread type     G2   Thread NPT     Conditions of packaging     Rillow size   Pss. per box     O45   12     O56   6     O70   6     O86   6     O70   10   1     O70   10																		
STR100   STR140   STR140   STR140   STR140   STR150   S																		
Connection type																		
STR045   STR050   STR066   STR070   STR066   STR100   STR140   STR150     3/8" 3/8" 1/2" 1/2" 1/2" 1/4" 1/4" 1/2" 1 1/4" 1/2" 2" 2 1/2" 3/4" 3/4" 3/4" 2" 1 1/4" 2" 2 1/2" 3/2" 4 3/4" 3/4" 11/2" 11/2" 3" - 6 1/2" 1" 2" 2" 2 1/2" 3" - 6 1/2" 1/2" 2" - 3" - 6 1/2" 2" - 3" - 6 1/2" 2" - 3" - 6 1/2" 2" - 3" - 6 1/2" 2" - 3" - 8     Without bypass   B   With bypass 0.3 bar   Without bypass   B   With bypass 0.3 bar   Without bypass   Without bypass   B   With bypass 0.3 bar   Without bypass   Without bypass   B   With bypass 0.3 bar   Without bypass   Without bypass   B   With bypass 0.3 bar   Without bypass   Without bypass   B   With bypass 0.3 bar   Without bypass   Without bypass   B   With bypass 0.3 bar   Without bypass   Without bypass   Without bypass   B   With bypass 0.3 bar   Without bypass	STR	140																
STROAG STROAG   STR	STR	150																
STROAG STROAG   STR	Con	nection	tvne							l								
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3 - 3/4" 3/4" 11/2" 11/2" 2" 3" 4 - 1" 1" 2" 2 1/2" - 5 11/2" 11/2" 3" - 6 1/2" 2" - 3" - 3" - 3" - 3" - 3" - 3" - 3"	2	1/2"								•								
4 1" 1" 2" 2" 2 1/2" -																		
5 11/2" 2" - 3" - 6 1/2" 2" - 3" -  Valves  S Without bypass B With bypass 0.3 bar  Thread GAS G2 Thread NPT  Filtration rating (filter media) M25 Wire mesh 25 µm M60 Wire mesh 60 µm M90 Wire mesh 90 µm M250 Wire mesh 250 µm  Conditions of packaging Filter size Pcs. per box 045 12 050 12 065 6 070 6 086 6 070 6 086 6 100 6 140 1		-	-															
Valves   S   Without bypass   B   With bypass   0.3 bar	5	-	-	-		1 1/2"	1 1/2"		-									
S   Without bypass   B   With bypass   0.3 bar		-	-	-	1/2"	2"	-	3"	-									
S   Without bypass   B   With bypass   0.3 bar																		
S   Without bypass   B   With bypass   0.3 bar	Valv	/es								l								
Thread type   G1   Thread GAS   G2   Thread NPT			out bypa	ass														
Thread GAS   G2   Thread NPT																		
Thread GAS   G2   Thread NPT																		
Conditions of packaging   Filtratical Post   Fil	Thre	ead tyne								I								
Filtration rating (filter media)   M25   Wire mesh   25 μm     M60   Wire mesh   60 μm     M90   Wire mesh   90 μm     M250   Wire mesh   250 μm     Conditions of packaging     Filtrer size   PCS, per box     O45																		
Filtration rating (filter media)																		
M25         Wire mesh         25 μm           M60         Wire mesh         60 μm           M90         Wire mesh         90 μm           OTHER INFORMATION           Execution           Conditions of packaging           Filter size         Pcs. per box           045         12           050         12           065         6           070         6           086         6           100         6           140         1										•								
M25         Wire mesh         25 μm           M60         Wire mesh         60 μm           M90         Wire mesh         90 μm           OTHER INFORMATION           Execution           Conditions of packaging           Filter size         Pcs. per box           045         12           050         12           065         6           070         6           086         6           100         6           140         1	Filtr	ation ra	tina (filte	r media)			-			I								
M60 Wire mesh 60 μm           M250 Wire mesh 90 μm           COTHER INFORMATION           Execution           P01 MP Filtri standard           Pxx         Customized           045 12         050 12           065 6         6           070 6         6           086 6         6           100 6         1           140 1         1																		
M90   Wire mesh   90 μm   M250   Wire mesh   250 μm																		
M250   Wire mesh 250 μm   Execution																		
OTHER INFORMATION           Execution           PO1 MP Filtri standard           Pxx         Customized           045         12           050         12           065         6           070         6           086         6           100         6           140         1																		
Conditions of packaging           Filter size         Pcs. per box           045         12           050         12           065         6           070         6           086         6           100         6           140         1										-								
Conditions of packaging           Filter size         Pcs. per box           045         12           050         12           065         6           070         6           086         6           100         6           140         1				OTI	HER INF	ORMATIO	ON											
Filter size Pcs. per box       045     12       050     12       065     6       070     6       086     6       100     6       140     1	Con	ditions	of packaç	ging														ndard
050       12         065       6         070       6         086       6         100       6         140       1	Filte	er size	Pcs. per b												<b>PX</b>	A CUS	Stornized	
065       6         070       6         086       6         100       6         140       1																		
070     6       086     6       100     6       140     1																		
086     6       100     6       140     1																		
100 6 140 1																		
<b>140</b> 1																		
150 1																		
IJU I	150		1															

MPALTRI



#### **Dimensions**



			STR			
Filtor	Connection	Throad	۵D		Λ/Γ	Maight
Filter size	Connection type	Thread	ØD [mm]	H [mm]	A/F [mm]	Weight [kg]
	1	3/8"	46	105	30	0.15
045	045 2		46	105	30	0.19
	1	1/2" 3/8"	52	79	30	0.11
050	2	1/2"	52	79	30	0.11
	1	1/2"	65	110	41	0.19
005	2	3/4"	65	110	41	0.22
065	3	3/4"	65	144	41	0.24
	4	1"	65	144	41	0.22
	1	1/2"	70	95	41	0.18
	2	3/4"	70	95	41	0.17
070	3	3/4"	70	141	41	0.23
	4	1"	70	141	41	0.22
	6	1/2"	70	141	41	0.24
	1	1 1/2"	86	143	69	0.33
	2	2"	86	143	69	0.30
086	3	1 1/2"	86	201	69	0.43
	4	2"	86	201	69	0.40
	5	1 1/2"	86	261	69	0.53
	6	2"	86	261	69	0.50
	1	1 1/4"	99	137	69	0.47
100	2 3	1 1/4"	99	227	69	0.58
100	4	1 1/2" 2"	99 99	227 227	69 69	0.55 0.51
	5	1 1/2"	99	137	69	0.51
	1	1 1/2"	130	160	69	0.43
	2	2"	130	160	69	0.70
	3	2"	130	262	69	0.94
140	4	2 1/2"	130	272	101	1.10
	5	3"	130	272	101	1.00
	6	3"	130	330	101	1.17
	1	2"	150	150	70	0.34
150	2	2 1/2"	150	212	90	0.37
	3	3"	150	272	100	0.40

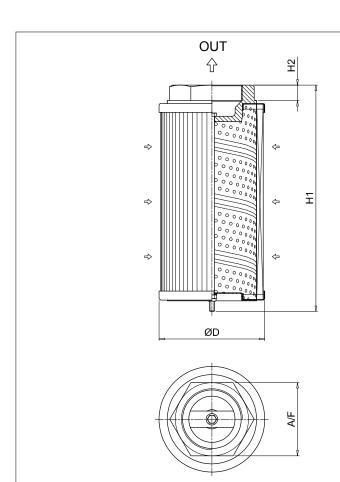


### Designation & Ordering code

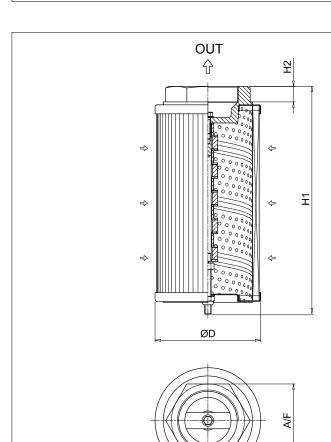
		COMPLETE FILTER						
Eleme	nt series	ı	Configuration example 1:	MPA	030	G1	M60	P01
MPA	Without magnetic column		Configuration example 2:	MPM	430	G2	M250	P01
MPM	With magnetic column	-	J					
	-	-						
Conne	ctions	L						
012	3/8"							
015	1/2"	_						
025	1/2"	_						
030	3/4"	_						
045	3/4"	_						
050	1"	_						
075	1"	_						
095	1 1/4"	_						
120	1 1/4"	_						
150	1 1/2"	_						
180	1 1/2"	_						
220	2"	_						
280	2"	_						
300	2 1/2"	_						
380	2"	_						
430	3"	_						
		_						
Thread								
G1	Thread GAS	-						
G2	Thread NPT	-						
e*								
	ion rating (filter media)	l						
M25 M60	Wire mesh 25 μm Wire mesh 60 μm	-						
M90	Wire mesh 90 µm	-				cution	Filtri star	ndard
M250		-			P01 Pxx		rılırı star tomized	iudiu
WIZOU	wite thesit 200 hill	_			FXX	GuS	willizea	

	C	OTHER INFORMATION
Condi	tions of pac	ckaging
Size	Pcs. per b	box
012	12	
015	6	
025	6	
030	6	
045	6	
050	6	
075	6	
095	6	
120	6	
150	6	
180	1	
220	1	
280	1	
300	1	
380	1	
430	1	

#### Dimensions



			MPA			
Filter	Thread	ØD	H1	H2	A/F	Weight
size		[mm]	[mm]	[mm]	[mm]	[kg]
012	3/8"	50	98	16	28	0.17
015	1/2"	50	98	16	28	0.17
025	1/2"	70	113	16	28	0.27
030	3/4"	70	115	18	42	0.36
045	3/4"	70	160	18	42	0.39
050	1"	70	160	18	42	0.35
075	1"	99	145	18	42	0.54
095	1 1/4"	99	148	20	60	0.63
120	1 1/4"	99	239	20	60	0.95
150	1 1/2"	99	239	20	60	0.91
180	1 1/2"	130	174	20	60	0.98
220	2"	130	162	13	80	1.00
280	2"	130	272	13	80	1.60
300	2 1/2"	130	281	20	90	1.67
380	2"	130	322	13	80	1.60
430	3"	130	335	22	106	1.93



E:11	The second	Ø.D.	114	Ш	A /F	\\/. · .   .
Filter size	Thread	ØD [mm]	H1	H2	A/F	Weight
	- 1- 11	[mm]	[mm]	[mm]	[mm]	[kg]
012	3/8"	50	98	16	28	0.17
015	1/2"	50	98	16	28	0.17
025	1/2"	70	113	16	28	0.27
030	3/4"	70	115	18	42	0.36
045	3/4"	70	160	18	42	0.39
050	1"	70	160	18	42	0.35
075	1"	99	148	18	42	0.54
095	1 1/4"	99	154	20	60	0.63
120	1 1/4"	99	244	20	60	0.95
150	1 1/2"	99	244	20	60	0.91
180	1 1/2"	130	174	20	60	0.98
220	2"	130	163	13	80	1.00
280	2"	130	273	13	80	1.60
300	2 1/2"	130	282	20	90	1.67
380	2"	130	323	13	80	1.60
430	3"	130	336	22	106	1.93

MPM



## SF2 250-350 series

Flow rate up to 160 I/min



## SF2 250-350 general information

#### Description

#### Suction filters

#### Flow rate up to 160 l/min

SF2 250 and SF2 350 are ranges of suction filters with integrated shut-off valve for protection of the downstream pump against the coarse contamination.

They are placed below the minimum oil level, directly connected to the suction line of the pump.

They can be fitted on the side or below the tank, allowing a more flexible design of the tank.

The shut-off valve closes automatically when the cover is removed, allowing the filter element replacement without the fluid drop.

#### **Available features:**

- Female threaded connections up to 1" and flanged connections up to 1 1/2", for a maximum flow rate of 160 l/min
- Multiple connections, to connect several suction lines
- Bypass valve, to relieve excessive pressure drop across the filter media
- Magnetic column, to hold the ferrous particles
- Visual, electrical and electronic clogging indicators

#### **Common application:**

- Mobile machines
- Industrial equipment

#### Technical data

#### **Filter housing materials**

- Filter body: Aluminium
- Cover: Polyamide, GF reinforced
- Valve: Polyamide, GF reinforced Steel
- Anti-Emptying valve: Steel

#### **Bypass valve**

Opening pressure 30 kPa (0.3 bar) ±10%

#### Elements

Fluid flow through the filter element from IN to OUT

#### Seals

- Standard NBR series A
- Optional FPM series V

#### **Temperature**

From -25 °C to +110 °C

#### **Note**

SF2 250-350 filters mounting, see the drawings on page 43 and following.



#### Weights [kg]

Filter series	
SF2 250	2.6
SF2 350	2.6

## GENERAL INFORMATION SF2 250-350

#### FILTER ASSEMBLY SIZING Flow rates [I/min]

	Filter element design - N Series							
Filter series	M25 M60 M90 M250 P10 P25							
SF2 250	147 151 155 160 85 132							
SF2 350	147 151 155 160 85 132							

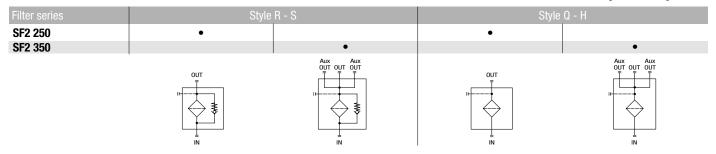
Maximum flow rate for a complete suction filter with a pressure drop  $\Delta p = 0.08$  bar.

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

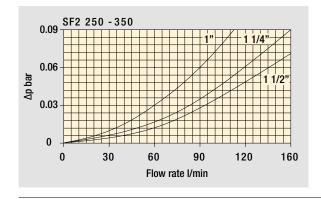
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

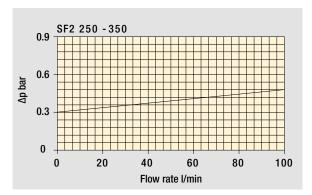
#### Hydraulic symbols



## Pressure drop Filter housings $\Delta p$ pressure drop



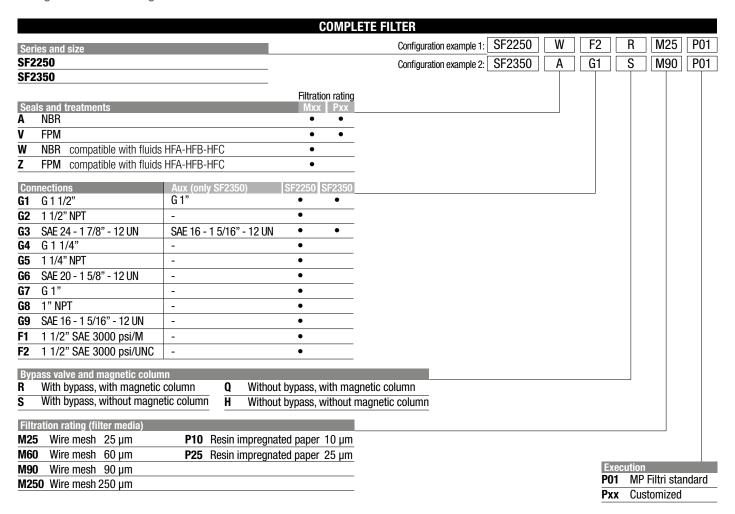
Bypass valve pressure drop



The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968.  $\Delta p$  varies proportionally with density.

## SF2 250-350

#### Designation & Ordering code



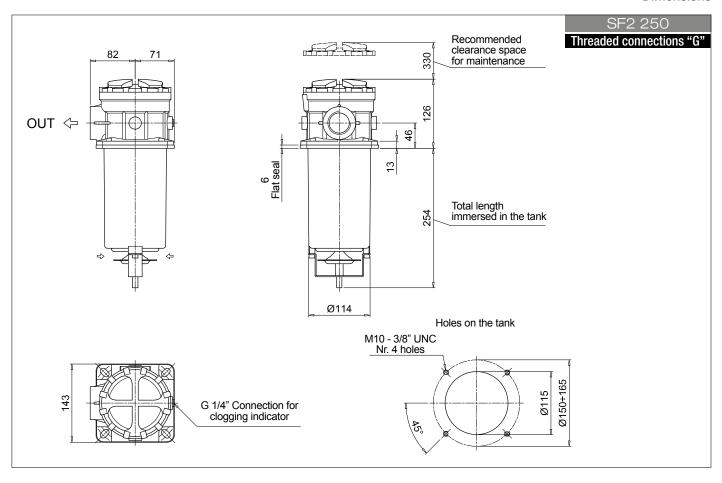
			FILTER	RELEMENT					
Element series a	nd size				Configuration example 1:	SF250	M25	W	P01
SF250					Configuration example 2:	SF250	M90	N	P01
Filtration rating (	filter media)								
M25 Wire mesl	h 25 μm <b>P10</b>	Resin impregnated paper	10 µm						
M60 Wire mesl	n 60 μm <b>P25</b>	Resin impregnated paper	25 µm						
M90 Wire mesl	n 90 μm								
M250 Wire mesl	n 250 μm								
		Filtratio	on rating						
Seals and treatm	ents	Mxx	Pxx						
N NBR		•	•						
<b>V</b> FPM		•	•			Exec	cution		
W NBR comp	atible with fluids HFA-HFB-	·HFC •				P01	MP Fil	tri staı	ndard
<b>Z</b> FPM comp	atible with fluids HFA-HFB-	·HFC •				Рхх	Custo	nized	

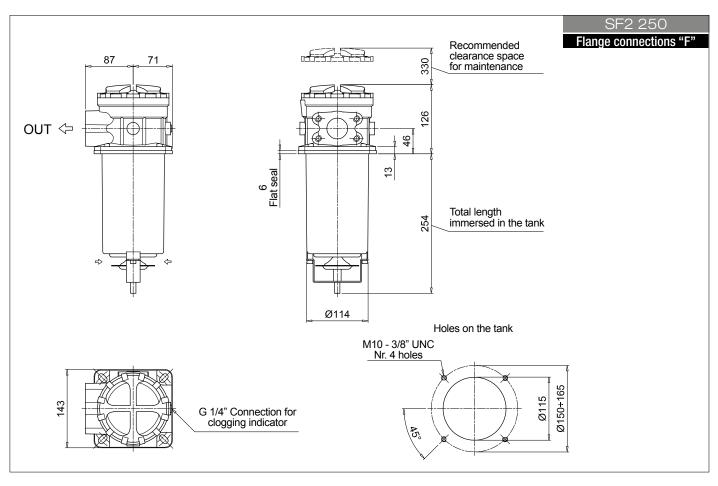
	ACCESSORIES	
Clogging indicators	page	
VVA Axial vacuum gauge	59	
VVR Radial vacuum gauge	59	
VEA Electrical vacuum indicator	58	
VLA Electrical / visual vacuum indicator	58	

(42)

## SF2 250-350

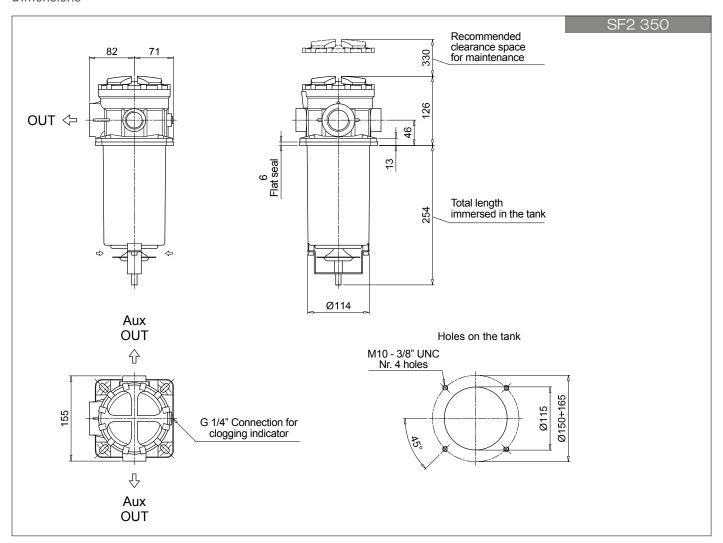
#### **Dimensions**





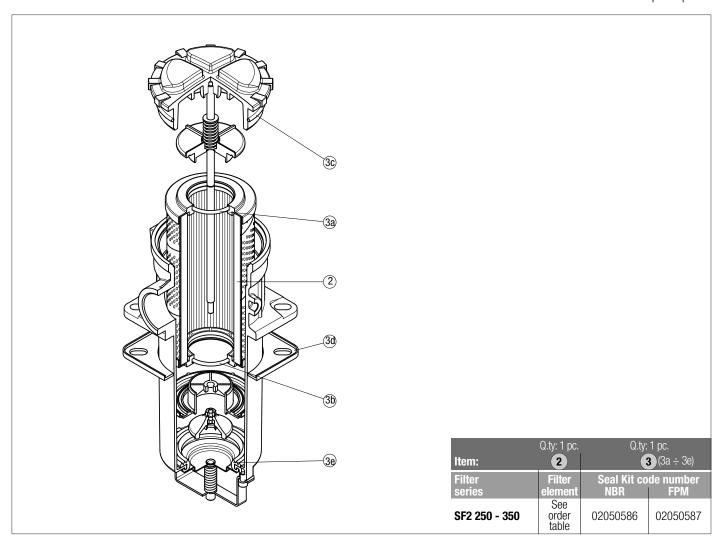
## SF2 250-350

#### **Dimensions**



## SPARE PARTS SF2 250-350

Order number for spare parts





# SF2 500 series

Flow rate up to 800 I/min



## SF2 500 GENERAL INFORMATION

#### Description

#### Suction filters

#### Flow rate up to 800 I/min

SF2 500 is a range of suction filters with integrated shut-off valve for protection of the downstream pump against the coarse contamination. They are placed below the minimum oil level, directly connected to the suction line of the pump.

They can be fitted on the side or below the tank, allowing a more flexible design of the tank.

The shut-off valve closes automatically when the cover is removed, allowing the filter element replacement without the fluid drop.

#### **Available features:**

- Flanged connections up to 4", for a maximum flow rate of 800 l/min
- Optional hose fitting installed, to connect the suction line without the use of flanges
- Magnetic column, to hold the ferrous particles
- Plastic and metal handle, to close the shut-off valve before the cover removal
- Electrical switch, to signal the closed shut-off valve
- Visual, electrical and electronic clogging indicators

#### **Common application:**

Industrial equipment

#### Technical data

#### Filter housing materials

- Housing:

Anodized Aluminium

Steel (chemical heat treatment): only for SF2 535 - 540

- Cover:

Anodized Aluminium

Steel (chemical heat treatment): only for SF2 535 - 540

- Optional flange: Anodized Aluminium

#### **Elements**

Fluid flow through the filter element from IN to OUT

#### **Seals**

- Standard NBR series A
- Optional FPM series V

#### **Temperature**

From -25 °C to +110 °C

#### Note

SF2 500 filters mounting, see the drawings on page 51 and following



#### Weights [kg]

Filter series	
SF2 500-501	4.0
SF2 503	4.8
SF2 504	5.8
SF2 505	6.0
SF2 510	7.2
SF2 535	17
SF2 540	19



# GENERAL INFORMATION SF2 500

#### FILTER ASSEMBLY SIZING Flow rates [I/min]

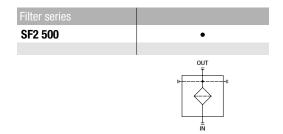
	Filter element design - N Series								
Filter series	M60 M25 M90 M250								
SF2 500	219 234								
SF2 501	259 282								
SF2 503	325 390								
SF2 504	484 543								
SF2 505	199 221								
SF2 510	259 282								
SF2 535	439 479								
SF2 540	644 688								

Maximum flow rate for a complete suction filter with a pressure drop  $\Delta p = 0.08$  bar.

The reference fluid has a kinematic viscosity of 30 mm<sup>2</sup>/s (cSt) and a density of 0.86 kg/dm<sup>3</sup>.

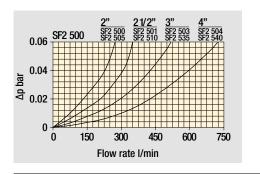
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.

You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure. Please, contact our Sales Department for further additional information.

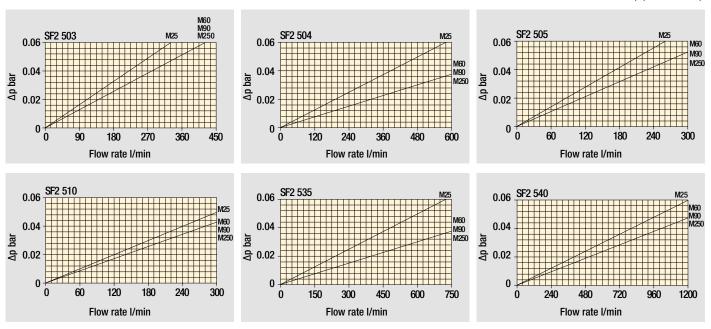


Hydraulic symbols

 $\begin{array}{c} Pressure \ drop \\ Filter \ housings \ \Delta p \ pressure \ drop \end{array}$ 







The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

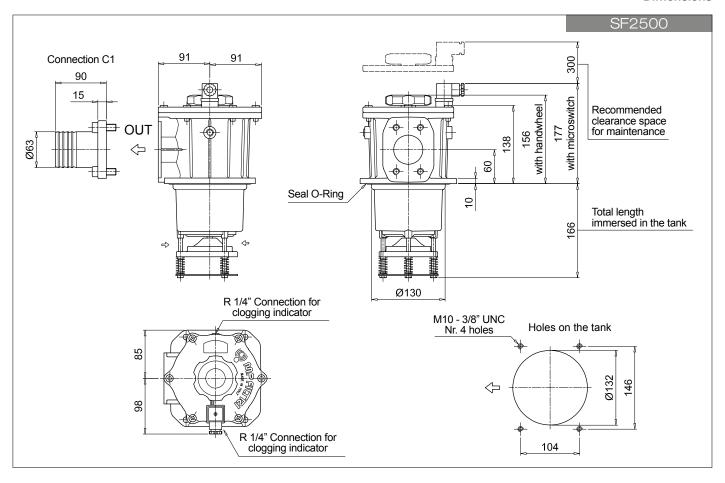
### Designation & Ordering code

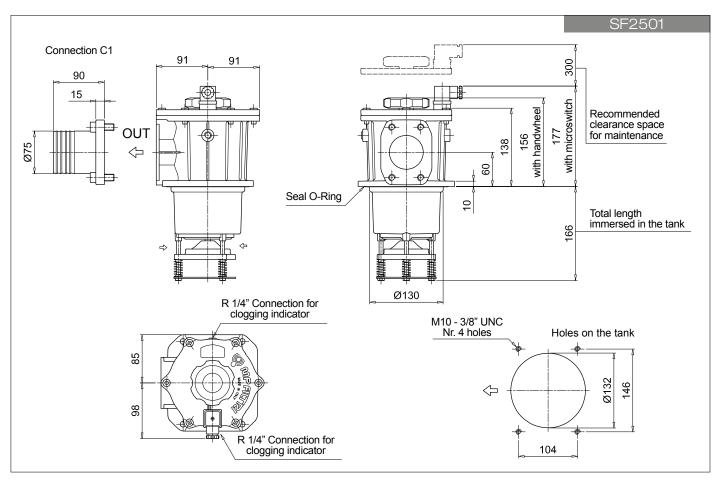
		COMPLETE F	IITER					
0		OOMI EETE I	Configuration exar	nple 1: SF2500	W	F1	D	M25 P01
Series and size SF2500			Configuration exar	<u>-                                    </u>		F2	C	M60 P01
SF2501			Connyuration exai	Tiple 2. SF2333	A	<u> </u>		IVIOU PUI
SF2503								
SF2504								
SF2505								
SF2510								
SF2535								
SF2540		Filtration rating						
Seals and treatments		Mxx Pxx						
<b>A</b> NBR		• •			_			
<b>V</b> FPM		• •						
W NBR compatible with fluids		•						
<b>Z</b> FPM compatible with fluids	HFA-HFB-HFC	•						
Connections								
SF2500 - SF2505	SF2501 - SF2510	SF2503 - SF2535	SF25	04 - SF2540				
F1 2" SAE 3000 psi/M	2 1/2" SAE 3000 psi/M	3" SAE 3000 psi/M		000 psi/M				
F2 2" SAE 3000 psi/UNC	2 1/2" SAE 3000 psi/UNC	3" SAE 3000 psi/UN(	I	000 psi/UNC				
C1 Hose barb 2"/M	Hose barb 2 1/2"/M	Hose barb 3"/M	Hose barl					
		ı						
Microswitch and Handweel								
	SF2500 - SF25		SF2505 - SF2510	SF2535 - SF2540				
S Without microswitch, withou		•	•	<u> </u>				
C With microswitch, without h		•	•	•				
D With microswitch, with Nylo		•						
With microswitch, with steel		•						
M Without microswitch, with N	yion nandwheel •							
Filtration rating (filter media)								
<b>M25</b> Wire mesh 25 µm	M90 Wire mesh 90 μr	n						
M60 Wire mesh 60 μm	<b>M250</b> Wire mesh 250 μr					Ex	ecution	
						P0	<b>1</b> MP	Filtri standard
						Px	<b>x</b> Cus	tomized

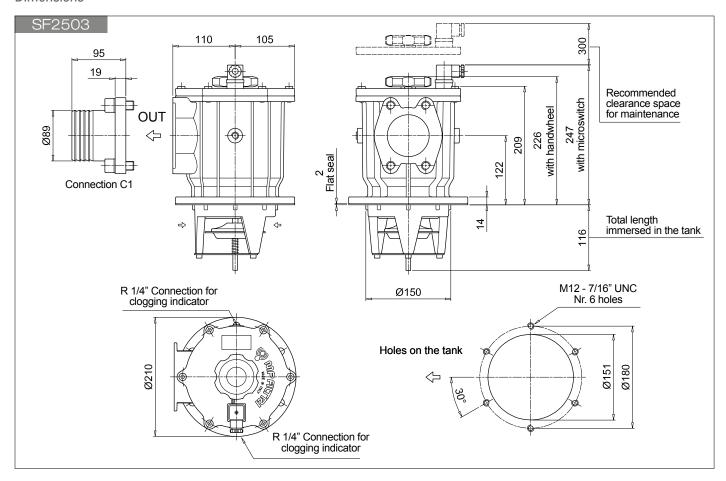
									FILTER	ELEMENT	
Elemer	nt ser	ries ar	nd size							Configuration example 1: SF510 M25	5 W P
	SF2	2500	SF2501	SF2503	SF2504	SF2505	SF2510	SF2535	SF2540	Configuration example 2: SF535 M60	) P
SF503				•							
SF504					•						
SF505						•					
SF510		•	•				•				
SF535								•			
SF540									•		
M25	Wire	mest	filter mo 1 25 µ 1 60 µ	m	M90 M250		iesh 90 iesh 250	<u> </u>			
									tion rating		
Seals a		ard ve						Mx	x Pxx		
				ıids HFA-	HFR-HFC	•		•		Executio	n
0	ompo	шин	VVICII III	iluo III A	111 0-111 (	,				P01 MI	P Filtri standa
										Pxx Cu	ıstomized

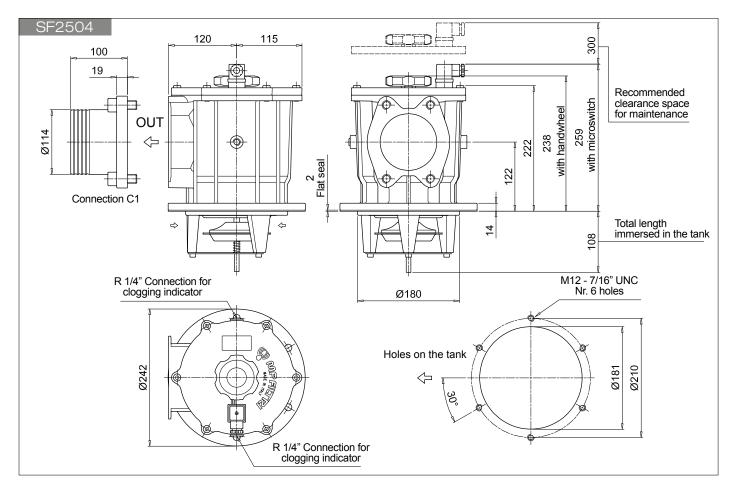
	ACCESSORIES
Clogging indicators	page
VVA Axial vacuum gauge	59
VVR Radial vacuum gauge	59
VEA Electrical vacuum indicator	58
VLA Electrical / visual vacuum indicator	58

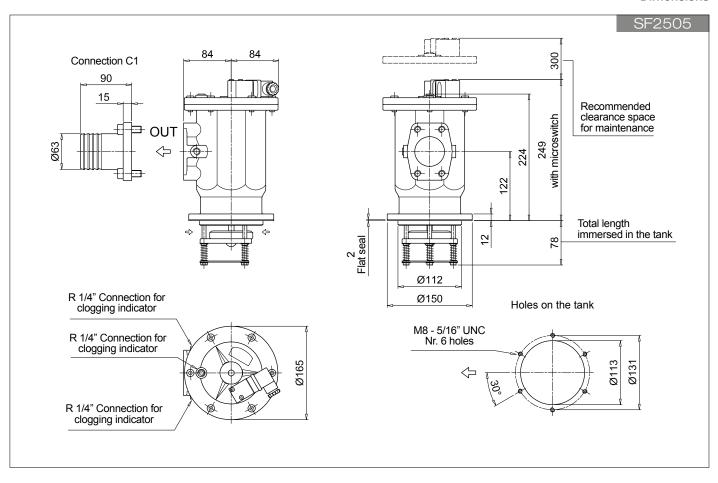
(50)

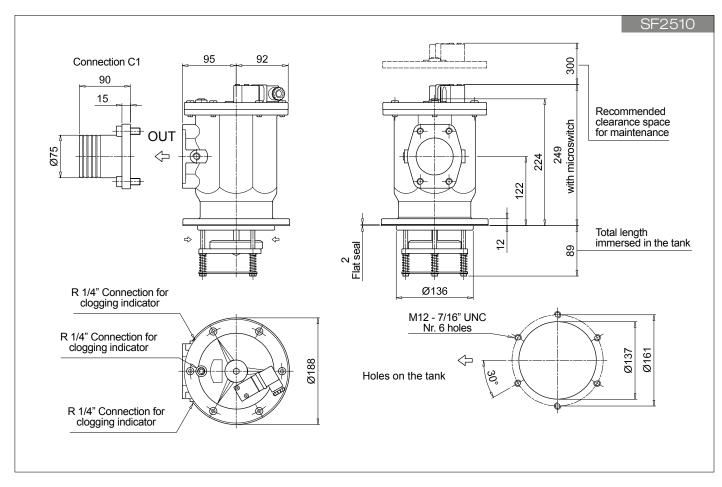


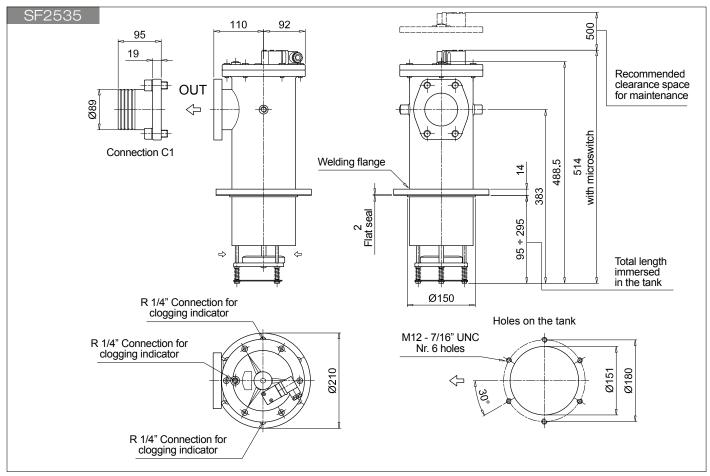


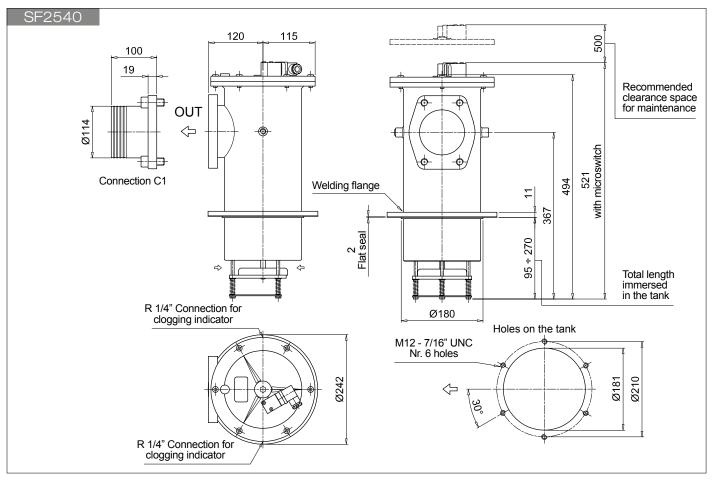








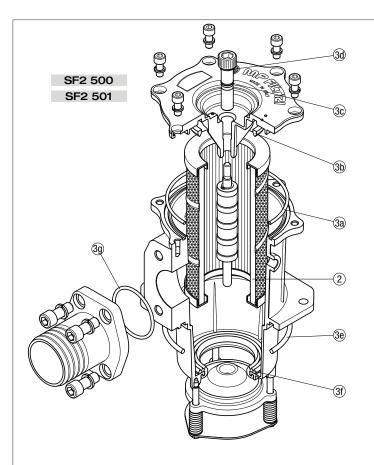


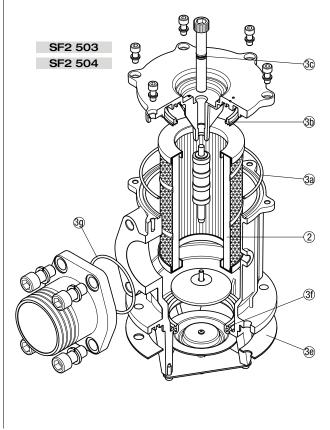


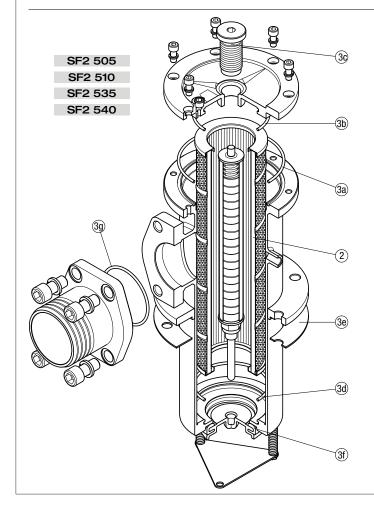
54

# SPARE PARTS SF2 500

Order number for spare parts







	Q.ty: 1 pc.	Q.ty: 1 pc.					
Item:	2	<b>3</b> (3a ÷ 3g)					
Filter	Filter	Seal Kit code number					
series	element	NBR	FPM				
SF2 500		02050141	02050142				
SF2 501		02050143	02050144				
SF2 503	Coo	02050070	02050071				
SF2 504	See	02050072	02050073				
SF2 505	order table	02050043	02050044				
SF2 510		02050045	02050046				
SF2 535		02050051	02050052				
SF2 540		02050053	02050054				



# Clogging indicators

**Vacuum indicators** 

#### Introduction

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators.

These devices trip when the clogging of the filter element causes an increase in pressure drop across the filter element.

The indicator is set to alarm before the element becomes fully clogged.

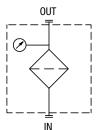
MP Filtri can supply vacuum indicators with a visual, electrical or both signals.

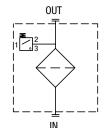
#### Suitable indicator types

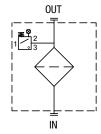
#### **VACUUM INDICATORS**

Vacuum indicators are used on the Suction line to check the efficiency of the filter element.

They measure the pressure downstream of the filter element. Standard items are produced with R 1/4" EN 10226 connection.







#### Quick reference guide

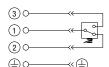
Filter series	Visual indicator	Electrical indicator	Electrical / Visual indicator
SF2 250 - 350 SF2 500 - 501 - 503 - 504 - 505 SF2 510 - 535 - 540	VVA16P01 VVR16P01	VEA21AA50P01	VLA21AA51P01 VLA21AA52P01 VLA21AA53P01 VLA21AA71P01

# Electrical Vacuum Indicator R Ordering code EN 10226 - R1/4" VE A 21 A A 50 P01 A/F 27 Max tightening torque: 25 N·m

#### **Hydraulic symbol**



#### **Electrical symbol**



#### **Materials**

Body: BrassBase: Black NylonContacts: SilverSeal: NBR

#### **Technical data**

Vacuum setting: -0.21 bar ±10%
Max working pressure: 10 bar
Proof pressure: 15 bar

 Working temperature: From -25 °C to +80 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids HFA, HFB, HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

#### **Electrical data**

- Electrical connection: EN 175301-803 - Resistive load: 5 A / 14 Vdc 4 A / 30 Vdc

4 A / 30 Vac 5 A / 125 Vac 4 A / 250 Vac

- Available Atex product: II 1GD Ex ia IIC Tx Ex ia IIIC Tx°C X

- CE certification

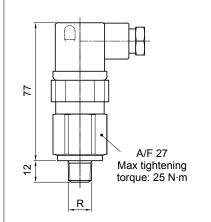


#### VL\*51 - VL\*52 - VL\*53

EN 10226 - R1/4"

# Electrical/Visual Vacuum Indicator R Ordering code

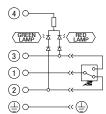
VL A 21 A A xx P01



#### **Hydraulic symbol**



#### **Electrical symbol**



#### **Materials**

Body: Brass
Base: Transparent Nylon
Contacts: Brass - Nylon
Seal: NBR

#### **Technical data**

Vacuum setting: -0.21 bar ±10%
Max working pressure: 10 bar
Proof pressure: 15 bar

Working temperature: From -25 °C to +80 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids
 HFA, HFB, HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

#### **Electrical data**

- Electrical connection: EN 175301-803

- Type 51 52 53 - Lamps 24 Vdc 110 Vdc 230 Vac - Resistive load: 1 A / 24 Vdc 1 A / 110 Vdc 1 A / 230 Vac

#### VI \*71

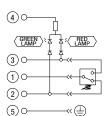
#### **Electrical/Visual Vacuum Indicator**

Connections EN 10226 - R1/4"	Indicator code VL A 21 A A 71 P01
73	
Z1 R	A/F 27 Max tightening torque: 25 N·m

#### **Hydraulic symbol**



#### Electrical symbol



#### Materials

- Body: Brass
- Base: Black Nylon
- Contacts: Silver
- Seal: NBR

#### **Technical data**

Vacuum setting: -0.21 bar ±10%
Max working pressure: 10 bar
Proof pressure: 15 bar

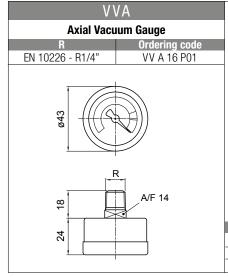
Working temperature: From -25 °C to +80 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids
 HFA, HFB, HFC according to ISO 2943

- Degree of protection: IP65 according to EN 60529

#### Electrical data

- Electrical connection: IEC 61076-2-101 D (M12)

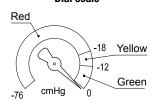
- Lamps 24 Vdc - Resistive load: 0.4 A / 24 Vdc



## Hydraulic symbol



#### Dial scale



#### **Conversion to SI units**

[cmHg]	[bar]
-12	-0.16
-18	-0.24
-76	-1.01

**Hydraulic symbol** 

#### **Materials**

Case: Painted Steel
Window: Transparent plastic
Dial: Painted Steel
Pointer: Painted Aluminium

- Pressure connection: Brass

- Pressure element: Bourdon tube Cu-alloy soft soldered

#### **Technical data**

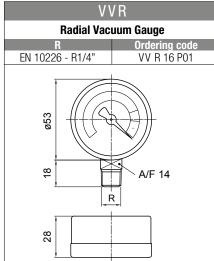
Max working pressure: Static: 7 bar
 Fluctuating: 6 bar

Short time: 10 bar re: From -40 °C to +60 °C

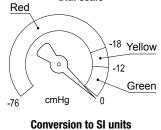
- Working temperature: From -40 °C to +60 °C - Compatibility with fluids: Mineral oils, Synthetic fluids

HFA, HFB, HFC according to ISO 2943 Class 2.5 according to EN 13190

Accuracy: Class 2.5 according to EN 131
 Degree of protection: IP31 according to EN 60529



# Dial scale



# [cmHg] [bar] -12 -0.16 -18 -0.24 -76 -1.01

#### Materials

Case: Painted Steel
Window: Transparent plastic
Dial: Painted Steel
Pointer: Painted Aluminium

- Pressure connection: Brass

- Pressure element: Bourdon tube Cu-alloy soft soldered

#### **Technical data**

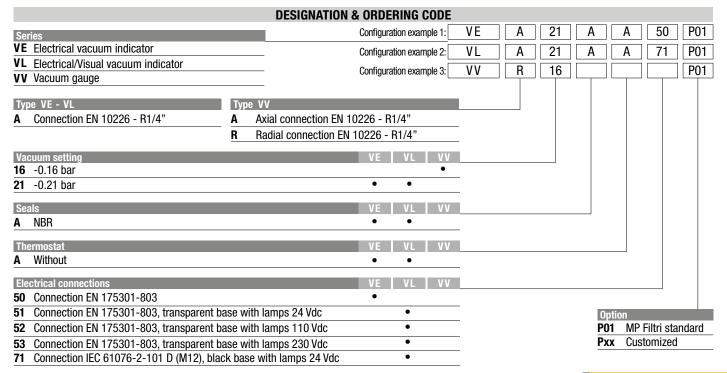
- Max working pressure: Static: 7 bar

Fluctuating: 6 bar Short time: 10 bar

Working temperature: From -40 °C to +60 °C
 Compatibility with fluids: Mineral oils, Synthetic fluids

HFA, HFB, HFC according to ISO 2943
- Accuracy: Class 2.5 according to EN 13190
- Degree of protection: IP31 according to EN 60529

begree of protection. If of according to LIV 00025



Clogging indicators are devices that check the life time of the filter elements. They measure the pressure drop through the filter element directly connected to the filter housing.

These devices trip when the clogging of the filter element causes a pressure drop increasing across the filter element.

Filter elements are efficient only if their Dirt Holding Capacity is fully exploited. This is achieved by using filter housings equipped with clogging indicators. The indicator is set to alarm before the element becomes fully clogged.

MP Filtri can supply indicators of the following designs:

- Vacuum switches and gauges
- Pressure switches and gauges
- Differential pressure indicators

These type of devices can be provided with a visual, electrical or both signals. The electronic differential pressure clogging indicator is also available. It provides both analogical 4-20 mA output and digital warning (75% of clogging) and alarm (clogging) outputs.



# Clogging Indicators





# Clogging indicators

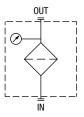


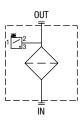
#### Suitable indicator types

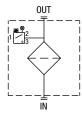
#### **VACUUM INDICATORS**

Vacuum indicators are used on the Suction line to check the efficiency of the filter element.

They measure the pressure downstream of the filter element. Standard items are produced with R 1/4" EN 10226 connection. Available products with R 1/8" EN 10226 to be fitted on MPS series.



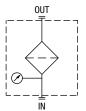


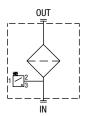


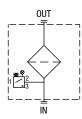
#### **BAROMETRIC INDICATORS**

Pressure indicators are used on the Return line to check the efficiency of the filter element.

They measure the pressure upstream of the filter element. Standard items are produced with R 1/8" EN 10226 connection.





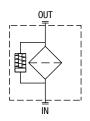


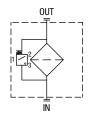
#### **DIFFERENTIAL INDICATORS**

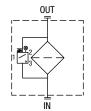
Differential indicators are used on the Pressure line to check the efficiency of the filter element.

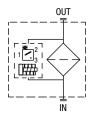
They measure the pressure upstream and downstream of the filter element (differential pressure).

Standard items are produced with special connection G 1/2" size. Also available in Stainless Steel models.









						VDIO/ VI OI IC
Filter family	Filter series		Electrical indicator	Electrical / Visual indicator	Electronic indicator	Visual indicator
SUCTION FILTERS	ELIXIR SFEX060-	· ·080-110-160	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01		VVB16P01 VVS16P01
SUC		- 350 - 501 - 503 - 504 - 505 - 535 - 540	VEA21AA50P01	VLA21AA51P01 VLA21AA52P01 VLA21AA53P01 VLA21AA71P01		VVA16P01 VVR16P01
RETURN FILTERS	With bypass valve	ELIXIR* RFEX060-080-110-160	BEA15HA50P01 BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01		BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01
	Without bypass valve	ELIXIR* RFEX060-080-110-160	BEA20HA50P01 BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01		BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01
	With bypass valve	MPFX-MPTX-MPF-MPT - bypass 1.75 bar MPH - bypass 1.75 bar RF2250 - RF2350 - bypass 1.75 bar	BEA15HA50P01 BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01		BVA14P01 BVR14P01 BVP15HP01 BVQ15HP01
	With bypass valve	MPFX-MPTX-MPF-MPT - bypass 3 bar MPH - bypass 2.5 bar FRI 255 RF2250 - RF2350 - bypass 3 bar	BEA20HA50P01 BEM20HA41P01	BLA20HA51P01 BLA20HA52P01 BLA20HA53P01 BLA20HA71P01		BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01
	MPLX FRI 025 -	040 - 100 - 250 - 630 - 850	DEA20xA50P01 DEM20xA10P01 DEM20xA20P01 DEM20xA30P01 DEM20xA35P01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01	DTA20xF70P01	DVA20xP01 DVM20xP01
UCTION SE	Suction	MRSX 116 - 165 - 166	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01		VVB16P01 VVS16P01
RETURN / SUCTION FILTERS	Return line	MRSX 116 - 165 - 166 LMP 124 MULTIPORT	BEA25HA50P01 BEM25HA41P01 BET25HF10P01 BET25HF30P01 BET25HF50P01	BLA25HA51P01 BLA25HA52P01 BLA25HA53P01 BLA25HA71P01		BVA25P01 BVR25P01 BVP20HP01 BVQ20HP01
SPIN-ON FILTERS	Suction	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	VEB21AA50P01	VLB21AA51P01 VLB21AA52P01 VLB21AA53P01 VLB21AA71P01		VVB16P01 VVS16P01
	Return line	MPS 050 - 070 - 100 - 150 MPS 200 - 250 - 300 - 350	BEA15HA50P01 BEM15HA41P01	BLA15HA51P01 BLA15HA52P01 BLA15HA53P01 BLA15HA71P01		BVA14P01 BVR14P01 BVP20HP01 BVQ20HP01
	In-line	MPS 051 - 071 - 101 - 151 MPS 301 - 351 MSH 050 - 070 - 100 - 150	DEA12xA50P01 DEM12xAxxP01	DLA12xA51P01 DLA12xA52P01 DLA12xA71P01 DLE12xA50P01 DLE12xF50P01 DLE20xF50P01 DLE20xF50P01	DTA12xA70P01 DTA12xF70P01 DTA20xA70P01 DTA20xF70P01	DVA12xP01 DVM12xP01



## QUICK REFERENCE GUIDE

		1101110101101	,	<u> </u>			0.010 L
Filter family	Filter series		Electrical indicator	Electrical / Visual indicator	Electronic indicator	Visual indicator	Hazardous area electronic indicator
	With bypass valve	ELIXIR° LFEX060-080-110-160	DES25HA10P01 DES25HA30P01 DES25HA80P01			DVS25HP01	
	Without bypass valve	ELIXIR° LFEX060-080-110-160	DES40HA10P01 DES40HA30P01 DES40HA80P01			DVS40HP01	
LOW & MEDIUM PRESSURE FILTERS	With bypass valve	LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DEA20xA50P01 DEM20xAxxP01	DLA20xA51P01 DLA20xA52P01 DLA20xA71P01 DLE20xA50P01 DLE20xF50P01	DTA20xF70P01	DVS25HP01 DVS40HP01 DVA20xP01 DVM20xP01	
	Without bypass valve	LMP 110 - 112 - 116 - 118 - 119 MULTIPORT LMP 120 - 122 - 123 MULTIPORT LMP 210 - 211 - LDP LMP 400 - 401 & 430 - 431 LMP 900 - 901 LMP 902 - 903 LMP 950 - 951 LMP 952 - 953 - 954 LMD 211 - 400 - 401 - 431 - 951 - LDD	DEA50xA50P01 DEM50xAxxP01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01	DTA50xF70P01	DVA50xP01 DVM50xP01	
SURE	With bypass valve	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 500 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 065 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DEA50xA50P01 DEM50xAxxP01	DLA50xA51P01 DLA50xA52P01 DLA50xA71P01 DLE50xA50P01 DLE50xF50P01	DTA50xF70P01	DVA50xP01 DVM50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
HIGH PRESSU FILTERS	Without bypass valve	FMP 039 - 065 - 135 - 320 FHP 010 - 011 - 065 - 135 - 350 - 500 FMM 050 - 150 FHA 051 FHM 006 - 007 - 010 - 050 - 065 - 135 - 320 - 500 FHB 050 - 065 - 135 - 320 FHF 325 FHD 021 - 051 - 326 - 333	DEA70xA50P01 DEM70xAxxP01 DEA95xA50P01 DEM95xAxxP01	DLA70xA51P01 DLA70xA52P01 DLA70xA71P01 DLE70xA50P01 DLE70xF50P01 DLA95xA51P01 DLA95xA52P01 DLE95xA50P01 DLE95xF50P01	DTA70xF70P01 DTA95xF70P01	DVA70xP01 DVM70xP01 DVA95xP01 DVM95xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
STAINLESS STEEL HIGH PRESSURE FILTERS	With bypass valve	FZH 010 - 011 - 039 FZP 039 - 136 FZX 011 FZB 039 FZM 039 FZD 051	DEX50xA50P01	DLX50xA51P01 DLX50xA52P01		DVX50xP01 DVY50xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01
		FZH 010 - 011 - 039 FZP 039 - 136 FZB 039 FZM 039 FZD 010 - 021 - 051	DEX70xA50P01 DEX95xA50P01	DLX70xA51P01 DLX70xA52P01 DLX95xA51P01		DVX70xP01 DVY70xP01 DVX95xP01 DVY95xP01	DEH50xA48P01 DEH50xA49P01 DEH50xA70P01 DEH70xA48P01 DEH70xA49P01 DEH70xA70P01



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