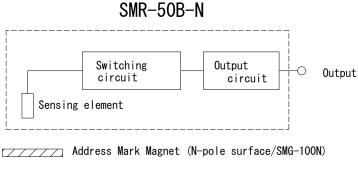
SMR-50B-N Spot Mark Reader <u>INSTRUCTIONS</u>

1. Summary

SMR-50B-N is designed for reading Address Mark Magnet SMG-100N (N-pole is up. /Yellow laminate), that will be installed at stopping position or at a branch of magnetic navigation type AGV. By accumulating each Address Mark Magnet, an AGV recognizes its location on the AGV route.



Internal constructions

2. Specifications

ltem	Content
Power supply	DC+10 V to +30V, ripple 1% max.
Power consumption	15mA max.
Operation temperature	from -10 to +60°C
Operation humidity	from 35% to 95%RH (avoid dew condensation)
Storage temperature	from -20 to +70°C
Operation humidity	from 35% to 95%RH (avoid dew condensation)
Housing	IP-54 (IEC standard)
Operation Air gap	from 15 to 40mm (with SMG-100N) ※1
Target Magnet	SMG-100N (N-pole up)
Sensitivity	0.5mT±0.1mT and over (N-pole/at 25℃) ※2
	(Will be operated by S-pole of 8mT and over)
Hysteresis	0.2mT max. ※2
Stability for Power supply	±0.1mT max. (fluctuation from DC+10V to +30V)
Stability for Temperature	±0.15mT max. (fluctuation from -10°C to +60°C)

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Output Circuit	NPN open collector (Normally open)
Output Capacity	DC 30V max. sink current 100mA max
	(Residual voltage 1V max.)
Response	1ms max.
Output code	ϕ 5 Oil & cold resistant cord 0.3mm ²
	Insulator & sheath; heat-resistant PVC
Lead color	Brown; DC+10 to 30V
	Blue; 0V
	Black; Output

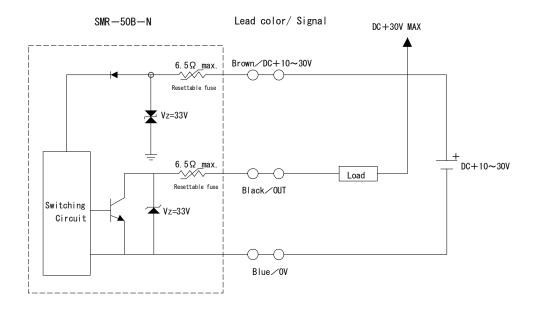
 1. SMR-50B-N may detects SMG-100S (S-pole upper faced magnet) when SMR-50B-N approaches much closer to it. Since opposite polarity (N-pole) may exist on both outsides of SMG-100S's edge, and the magnetic flux density (N-pole) may strong enough to operate SMR-50B-N.

2. The value is measured by MACOME in-house apparatus.

Output time chart

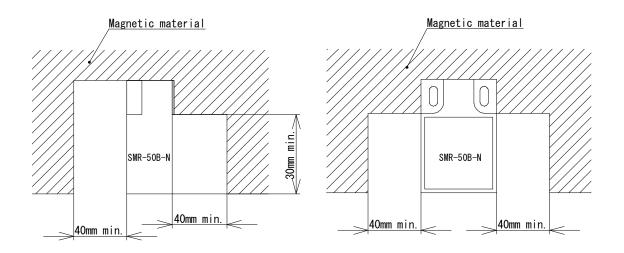
Target magnet SMG-100N	Exist Not exist	
Output transistor	ON OFF	
Output voltage Between Black and Blu	H e L	
Action indication LED	Lit Out	

3. Wiring



4. Mounting

(1) SMR-50B-N should keep distance from magnetism generators such as a motor. Vicinity of magnetic material may cause SMR-50B-N inaccurate output. In case of mounting SMR-50B-N on magnetic material, keep distance from the material as follows.



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SMR-50B-N Instructions (Ver. 001 / April 2, 2010)
SMR-50B-01D-EN0
7-32-6 Nishikamata Ohta-ku Tokyo 1440051 Japan

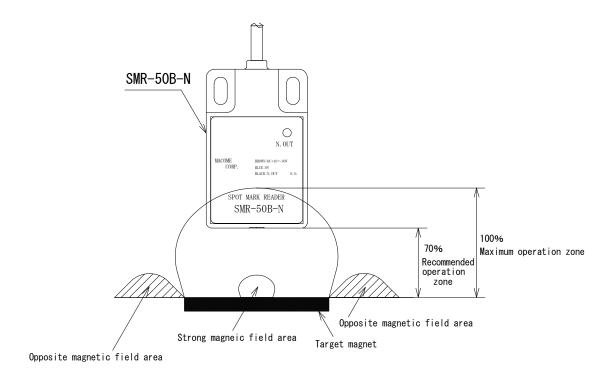
(2) Recommended air gap

Applicable operation zone with SMR-100N is $15\sim40$ mm.

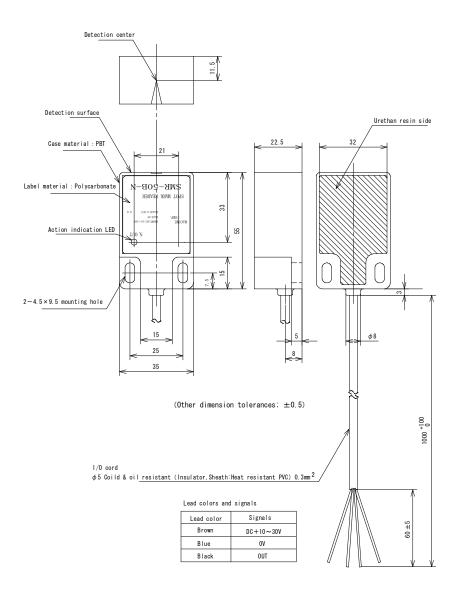
In case of mating with other magnet;

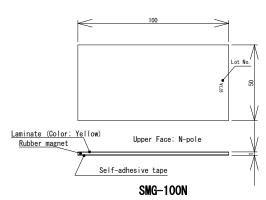
- 1. Operation air gap should be within 70% of the maximum operation zone.
- Strong magnetic flied area may exist in a center of the magnet. SMR-50B-N will operate in an opposite strong magnetic field which is more than 8mT.
- 3. Opposite magnetic field also may exist at edges of the magnet.

Arrange proper operation air gap in case of mating with other magnets.



5. External Dimensions

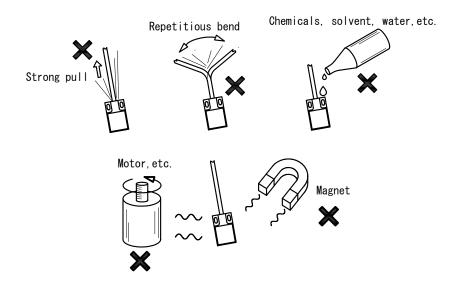




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6. Notices

- · Wire the output cord separately from power line.
- Strong tension or repeatable bending to the output cord may cause snapping of wires.
- Keep away for water since the housing is neither water nor splash proof.
- Keep away from solvent chemicals (acetone, thinner) since a case or a cord may deformed by those substances.



7. Warranty

Goods are warranted (exchange or repair) return to factory basis against defects in workmanship and material for a period of one year from a date of delivery.

The damage caused by following reasons is out of the warranty.

- (1) Inappropriate installation and usage.
- (2) Abnormal effect from peripheral equipment.
- (3) Alternation or repair without us.
- (4) Force majeure.

The Induced damage is out of the warranty.

8. Range of service

Prices on the price list are not including following fees. Consult us for the fees.

- (1) Adjustment, instruction and presence at installation.
- (2) Maintenance and repair.
- (3) Technical advice and training.

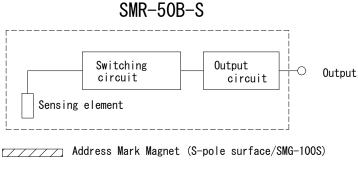
* Specifications are subject to change without notice. *

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	図番	SMR-50B-01D-EN0		
	作成日	April 2, 2010		

SMR-50B-S Spot Mark Reader INSTRUCTIONS

1. Summary

SMR-50B-S is designed for reading Address Mark Magnet SMG-100S (S-pole is up. /Green laminate), that will be installed at stopping position or at a branch of magnetic navigation type AGV. By accumulating each Address Mark Magnet, an AGV recognizes its location on the AGV route.



Internal constructions

2. Specifications

Item	Content
Power supply	DC+10 V to +30V, ripple 1% max.
Power consumption	15mA max.
Operation temperature	from -10 to +60°C
Operation humidity	from 35% to 95%RH (avoid dew condensation)
Storage temperature	from -20 to +70°C
Operation humidity	from 35% to 95%RH (avoid dew condensation)
Housing	IP-54 (IEC standard)
Operation Air gap	from 15 to 40mm (with SMG-100S) \times 1
Target Magnet	SMG-100S (S-pole up)
Sensitivity	0.5mT±0.1mT and over (S-pole/at 25°C) ※2
	(Will be operated by N-pole of 8mT and over)
Hysteresis	0.2mT max. ※2
Stability for Power supply	\pm 0.1mT max. (fluctuation from DC+10V to +30V)
Stability for Temperature	± 0.15 mT max. (fluctuation from -10 °C to $+60$ °C)

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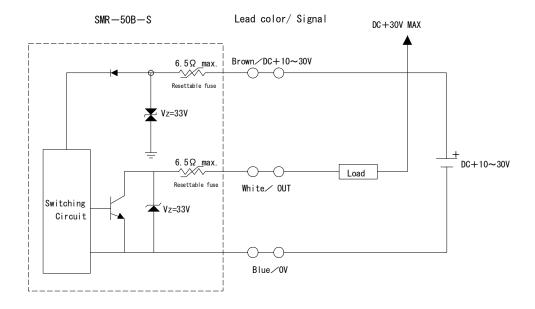
Output Circuit	NPN open collector (Normally open)
Output Capacity	DC 30V max. sink current 100mA max
	(Residual voltage 1V max.)
Response	1ms max.
Output code	ϕ 5 Oil & cold resistant cord 0.3mm ²
	Insulator & sheath; heat-resistant PVC
Lead color	Brown; DC+10 to 30V
	Blue; 0V
	White; Output

- 1. SMR-50B-S may detects SMG-100N (N-pole upper faced magnet) when SMR-50B-S approaches much closer to it. Since opposite polarity (S-pole) may exist on both outsides of SMG-100N's edge, and the magnetic flux density (S-pole) may strong enough to operate SMR-50B-S.
- 2. The value is measured by MACOME in-house apparatus.

Output time chart

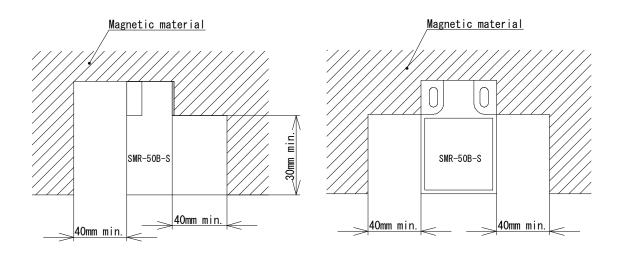
Target magnet	Exist Not exist	
Output transistor	ON OFF	
Output voltage Between White and Blue	H L	
Action indication LED	Lit Out	

3. Wiring



4. Mounting

(1) SMR-50B-S should keep distance from magnetism generators such as a motor. Vicinity of magnetic material may cause SMR-50B-S inaccurate output. In case of mounting SMR-50B-S on magnetic material, keep distance from the material as follows.



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SMR-50B-S Instructions (Ver. 001 / April 2, 2010)
SMR-50B-08D-EN0
7-32-6 Nishikamata Ohta-ku Tokyo 1440051 Japan

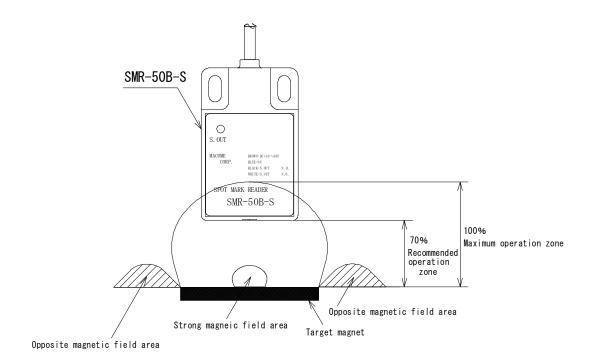
(2) Recommended air gap

Applicable operation zone with SMR-100S is $15\sim40$ mm.

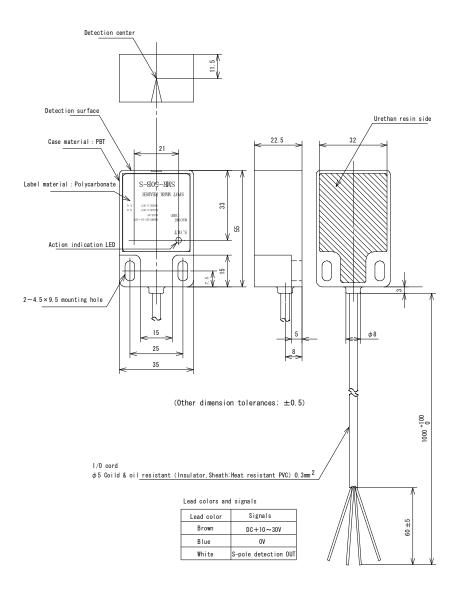
In case of mating with other magnet;

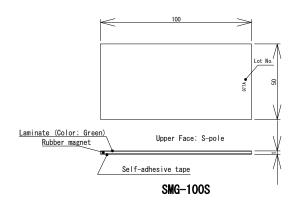
- 1. Operation air gap should be within 70% of the maximum operation zone.
- 2. Strong magnetic flied area may exist in a center of the magnet. SMR-50B-S will operate in an opposite strong magnetic field which is more than 8mT.
- 3. Opposite magnetic field also may exist at edges of the magnet.

Arrange proper operation air gap in case of mating with other magnets.



5. External Dimensions





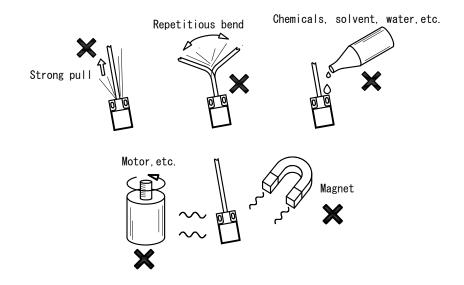
5/7

SMR-50B-S Instructions (Ver. 001 / April 2, 2010) SMR-50B-08D-EN0

7-32-6 Nishikamata Ohta-ku Tokyo 1440051 Japan

6. Notices

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- Strong tension or repeatable bending to the output cord may cause snapping of wires.
- Keep away for water since the housing is neither water nor splash proof.
- Keep away from solvent chemicals (acetone, thinner) since a case or a cord may deformed by those substances.



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Prices on the price list are not including following fees. Consult us for the fees.

- (1) Adjustment, instruction and presence at installation.
- (2) Maintenance and repair.
- (3) Technical advice and training.

* Specifications are subject to change without notice. *

		承認	作成
図番	SMR-50B-08D-EN0		
作成日	April 2, 2010		